

ASSEMBLY

1. Layout all the frame pieces in a circle in the approximate location the unit will be located. When laying out the frame, alternate rails with and without sockets. Top and bottom rails are identical until the feet are attached.
2. Attach black foam to the top side of each upright. Attach yellow foam to the bottom side of each upright and horizontal goal members.
3. Place one foot (donut shaped) on each end of the four bottom rail frame members containing a socket. Slide it directly against the socket.
4. Assemble the bottom rails, alternating rails with and without sockets. Sockets should point UP. Depress the buttons and insert the rails into each other until the circle is completed.
5. Place the horizontal rails in the sockets between two uprights to build an "H" shaped vertical goal assembly.
6. Place the "H" assembly in the bottom rail sockets with the yellow foam facing DOWN.
7. Place a top rail with a socket on top of the two uprights of the "H" assembly.
8. Continue adding alternate top rails with and without sockets and upright "H" assemblies until the circle is completed.
9. Unfold and layout the net. The gold outlines for the goals are on the INSIDE of the net.
10. Place the zipper door where you want the entry to be and place the goals over the frame goal openings. Then carefully slide the net over the frame.
11. Adjust the net to get an even placement of the roof seam around the perimeter of the top rails. Make sure the net goals are aligned with the goal openings.
12. Working from INSIDE the enclosure and with the zipper CLOSED, loosely attach the eight buckle straps nearest to the eight uprights to secure the roof line in place.
13. With even pressure around the net perimeter, attach bottom buckle straps around the bottom rails. This is best achieved by attaching buckle straps that are opposite each other; continue attaching the buckles in this pattern. Do not attach all of the straps on one side or else the tension will not allow you to attach all the sides! The sides of the netting should be evenly drawn taut so as to prevent the ceiling netting from sagging and to provide even placement of the roof seam around the perimeter of the top of the frame.
14. Securely attach 2 goal stakes to the corners of each goal and into the ground.
15. LET the FUN BEGIN!

Disassembly

Follow steps 1-14 in reverse order to take down your ArenaSoccer.

IMPORTANT PRECAUTIONS

1. Read this manual carefully before using your ArenaSoccer. The owner of the ArenaSoccer is responsible for making all users aware of the information in this manual.
2. ArenaSoccer is recommended for children ages 3 years and over. Children should be supervised at all times.
3. Do not allow more than four players in ArenaSoccer at a time. Use by more than four players at a time may result in injury.
4. Do not kick the ball towards players' heads or directly into other players. Doing so may result in serious injury. Do not over inflate ball - keep slightly soft.
5. Always close the zipper of ArenaSoccer when in use.
6. Enter and exit ArenaSoccer only at the designated zipper entrance.
7. Do not jump against, hang on, or pull down on the ArenaSoccer netting. Remove jewelry or other objects that may get caught on the netting.
8. Do not attach anything to the netting that is not a manufactured-approved accessory.
9. Do not climb on the ArenaSoccer frame or goal members.
10. To prevent damage to the net, do not use rotary nylon weed cutting devices around perimeter of unit.
11. Remove any obstructions from inside the ArenaSoccer unit prior to use.

ARENASOCCER GAMES

Fun practice games that improve soccer skills!

G-O-A-L - Like "H-O-R-S-E" in basketball. Players play one on one, one on two, or one on three taking turns in trying to score. Each time they score, they get a letter. The first one that gets all letters in "GOAL" wins the game.

High Score – Four soccer balls are equally placed inside of ArenaSoccer a few feet from the enclosure. One player moves around to kick each ball into the farthest goal as rapidly as possible. Each player performs this sequence. The one who scores the most goals wins the game. If they tie the first round, they go a second round until a winner is determined.

Keep Away - One player attempts to keep possession of the ball as long as possible while the other players try to get the soccer ball.

Bowling Soccer - Each player attempts to knock over "Bowling Pins" (plastic 1 liter bottles) placed in the goals.

Keep Your Goal Clean - Each player starts with a ball at their feet. On command, each player tries to keep his/her goal free of balls by kicking the balls to the other players' goals. After a set amount of time (or when all the balls are in the goals), stop the game and count the balls. The winner has the least amount of balls in their goal. Distribute the balls for another game.

Advanced: Players can only use their left foot!

WARRANTY

Production Components, Inc. (PCI) warrants this product to be free from manufacturing defects in workmanship and material for *home* use under normal use and conditions according to the laws and regulations of the country where ArenaSoccer was purchased. If no such laws or regulations are present, the steel frame is warranted for ninety days after the date of purchase, and the net is warranted for thirty days after purchase. All warranty coverage extends only to the original retail purchaser from the date of purchase. PCI is not responsible for damages resulting from abuse or misuse of the product or other damages with respect to any economic loss, loss of property, or loss of enjoyment. Proof of Purchase of item must be shown for warranty to be honored, and pictures or return of item to the nearest Service Center may also be required. For warranty purposes, the product is only warranted for private, home use. For warranty service call 817-784-1006.

Warranty is not valid in Mexico

REPLACEMENT PARTS AND SERVICE

To place orders for ArenaSoccer or to order replacement parts, please contact:

In the United States:

Clark & Associates
Phone: 1 800 488 0466
e-mail: sales@jumpright.com
www.jumpright.com

In Scandinavia:

Jumpking A/S
1363 Hovik, Norway
www.jumpking.no
jumpking@online.no

In Canada:

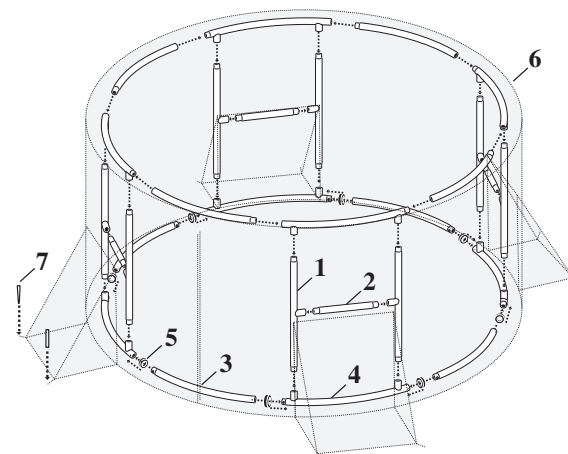
Offspring Enterprises
Phone: 1 877 746 5867
email: sales@arenasoccer.ca
www.arenasoccer.ca

In Western Europe:

Etan trampolines b.v.
5281 LJ Boxtel, The Netherlands
www.etan.nl
info@etan.nl

All Other:

Country dealer or distributor OR:
GSM International, Inc. Dallas, Texas USA
Phone: US 214 696 2157
e-mail: sales@gsm-intl.com
www.gsm-intl.com



PARTS LIST – Model AR14S-4

Check parts received against parts list before assembling.

Part Number	Qty.	Description
AS14S-US (1)	8 ea.	Upright with Sockets and Foam Sleeves
AS14S-H (2)	4 ea.	Horizontal Rail with Yellow Foam
AS14S-R (3)	8 ea.	Top/Bottom Rails without Sockets
AS14S-RS (4)	8 ea.	Top/Bottom Rails with Sockets
AS14S-D (5)	8 ea.	Donut Feet
AS14S-N (6)	1 ea.	Net Enclosure with Zipper Entry & Goals
AS14S-S (7)	8 ea.	Goal Ground Stakes
AS14S-B	1 ea.	Soccer Ball
AS14S-FB (1)	8 ea.	Black Foam Sleeves - Top Half
AS14S-FYS (1)	8 ea.	Yellow Foam Goal Sleeves - Short Bottom Half
AS14S-FYL (2)	4 ea.	Yellow Foam Goal Sleeves - Long
AS14S-M	1 ea.	User's Manual

LISTA DE PIEZAS – Modelo AR14S-4

Antes de ensamblarla, revise que las piezas dentro de la caja coincidan con esta lista.

Núm. de pieza	Cant.	Descripción
AS14S-US (1)	8 pzas.	Largueros verticales con receptáculos
AS14S-H (2)	4 pzas.	Travesaños horizontales
AS14S-R (3)	8 pzas.	Travesaños superiores/inferiores sin receptáculos
AS14S-RS (4)	8 pzas.	Travesaños superiores/inferiores con receptáculos
AS14S-D (5)	8 pzas.	Bases (contornos redondos)
AS14S-N (6)	1 pza.	Red entretejida con cremallera en la entrada y 4 porterías
AS14S-S (7)	8 pzas.	Estacas para las porterías
AS14S-B	1 pza.	Balón de soccer
AS14S-FB (1)	8 pzas.	Hules pumas negras
AS14S-FYS (1)	8 pzas.	Protectores amarillos de hulespuma
AS14S-FYL (2)	4 pzas.	Protectores amarillos de hulespuma
AS14S-M	1 pza.	Manual del Usuario

LISTE DES PIÈCES – Modèle AR14S-4

Avant de procéder au montage, vérifiez si vous avez bien reçu toutes les pièces à l'aide de la liste des pièces.

Numéro de pièce	Qté	Désignation
AS14S-US (1)	8 de chaque	Montant avec douille
AS14S-H (2)	4 de chaque	Longerons
AS14S-R (3)	8 de chaque	Longeron supérieur/inférieur sans douilles
AS14S-RS (4)	8 de chaque	Longeron supérieur/inférieur avec douilles
AS14S-D (5)	8 de chaque	Pied (en forme d'anneau)
AS14S-N (6)	1 de chaque	Filet d'enclos avec fermeture éclair et 4 buts
AS14S-S (7)	8 de chaque	Piquet de but
AS14S-B	1 de chaque	Ballon de soccer
AS14S-FB (1)	8 de chaque	Manchon de moussenoire
AS14S-FYS (1)	8 de chaque	Manchon de mousse jaune
AS14S-FYL (2)	4 de chaque	Manchon de mousse jaune
AS14S-M	1 de chaque	Guide d'utilisation



USER'S MANUAL MANUEL DE L'UTILISATEUR MANUAL DEL USUARIO



